

IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraph 138 of the substitute specification. Please replace the cancelled paragraph with replacement paragraph, also 138, as follows:

[138] The circumference of the transport cylinder 123 is equivalent to more than five and, in particular to seven section lengths or to seven lengths of the signature so that cylinder 123 is a seven field transport cylinder 123. On the transport cylinder 123 in the circumferential direction, there are provided seven recessed retainers 129 equally spaced one behind another, such as perforation bars 129 with extendable perforation pins, or a perforation folding device. The retainer bars 129 can also be arranged as grippers 129 or as a gripper folding device. Seven cutter bars are also arranged on cylinder 123 +29, which advantageously are each spaced slightly in the direction of rotation, typically from 0.3 to 3 cm away from the position of the clamping point or the gripper folding device or the perforation pins or the perforation folding device on the outer circumference of the transport cylinder 123. Also, the circumference of the flap fold cylinder 132 corresponds to preferably more than five and, in particular corresponds to seven section lengths or to seven lengths of the signature.